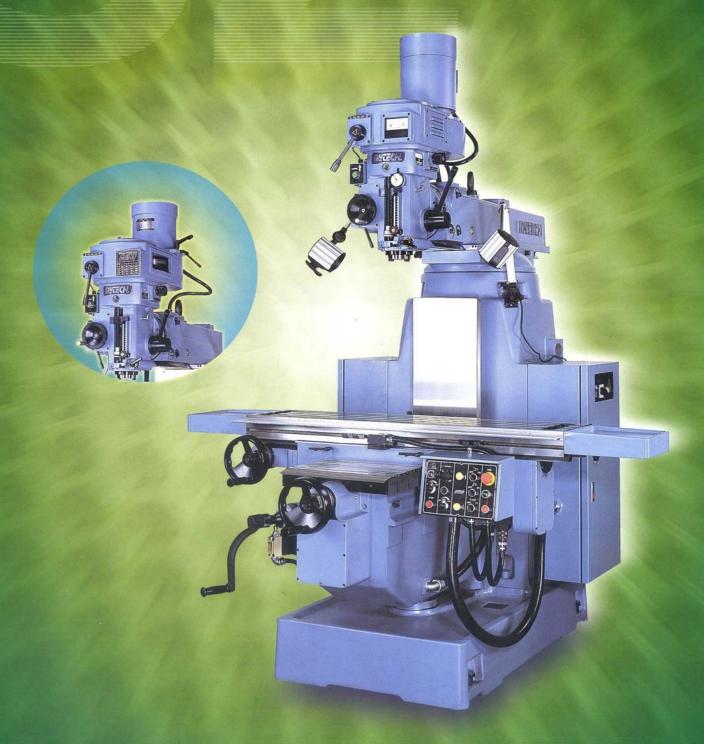


SZ-2800VD//2800VSD



MILLING MACHINE SYSTEM

Make Your Investment A Wise One

SZ-2800VD / SZ-2800VSD System



Lubrication oil control valve

Pressure-reserved lubrication oil control valves are installed as standard to control lubrication oil supply as even as possible to ballscrew, Gear and 3 axes.



Quality inspection equipment

German-made 3D coordinate measuring machine is employed in our machine shop. All precision components and parts are precisely inspected.



Precision ball screw

Pre-loaded with double nuts C5 class precision ballscrew is installed on X & Y axes ensuring the transmission quality- small backlash & fine positioning.



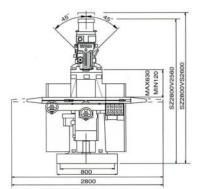
Optical scale protection

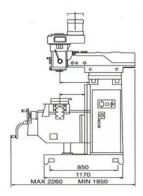
Protection design on optical scale is built-in from the design stage. It provides the collision & watering free from the scales during the cutting.



High rigidity machine structure

FC30 & FCD45 are materialized on machine frame structure. All frames are compulsorily by tempering treatment to reduce the inner stress. It ensures the features of the highest resistance, deformation-free and highest rigidity. With enforced ribs design, the harmonious vibration during cutting is absolutely minimized. All machine life can be prolonged accordingly.





5. Tapping equipment of spindle 6. X axis servo motor Optional Accessories

Standrd Accessories

1. Draw bar. (manual)

2. Tool box and tools.

3. Chip cover on y axis. (rubber)

- 1. Draw bar. (pneumatic)
- 2. Elevating deep equipment of spindle
- 3. Y axis servo motor
- 4. Coolant system
- 5. Chip cover on y axis (stainless)
- 6. Table splash guard
- 7. Digital readout
- 8. CE regulation

Working light

	Specification		SZ-2800VD	SZ-2800VSD
Main Spindle	Spindle speed		75~3600rpm 16 speed	60~3600rpm variable speed
	Spindle taper		NST #40	NST #40
	Swive angle of head		45° (R&L)	45° (R&L)
	Overarm travel		550mm	550mm
	Quill travel		140mm	140mm
	Distance of spindle to table		0 ~ 630mm	0 ~ 630mm
	Distance of spindle center to	o column surface	165 ~ 615mm	165 ~ 615mm
	Quill feed per revolution of	spindle	0.035/0.07/0.14mm (a circe)	0.035/0.07/0.14mm (a circe)
Table	Working table area (LxW)		1350 x 305mm	1350 x 305mm
	Longitudinal travel manual/a	auto	800mm	800mm
	Cross travel		450mm	450mm
	Vertical travel of knee		450mm	450mm
	T-slots		16 x 3 x 63mm	16 x 3 x 63mm
	Cutting federate (X)		0 ~ 1500mm / min	0 ~ 1500mm / min
	Rapid traverse (X)		3000mm / min	3000mm / min
	Table elevating speed		1150mm / min	1150mm / min
Motor	Main spindle		3.7kw (5HP)	3.7kw (5HP)AC
	Table elevating		0.75kw (1HP)	0.75kw (1HP)
	Lubricating pump		150w	150w
	Electromagnetic pump		40w	40w
Machine Weight & Packing	Machine measurement(LxV	VxH)	2050 x 2300 x 2560mm	2050 x 2300 x 2600mm
	Packing measurement(LxW	/xH)	1900 x 1500 x 2300mm	1900 x 1500 x 2300mm
	Net weight		2800kgs	2830kgs
	Gross weight		3200kgs	3300kgs



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